

Installation Guide for 2015-20 Ford F150 LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX TAIL LIGHTS** for your 2015-20 Ford F150

DO NOT USE DIELECTRIC GREASE!



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PART I REMOVE TAIL LIGHTS

INSTALLATION TOOLS

PREPARE THESE TOOLS FOR INSTALLATION



Plastic
Panel
Popper



Power Tool



1/4 Ratchet



1/4 Extension

8mm



Socket

NOTE: Whenever using a power tool, please make sure do not overtighten the screws.

Whenever working on your vehicle, always make sure your vehicle is OFF and parked.



STEP 1. REMOVE THE BOLTS

Open the trunk gate and begin by removing the bolts securing the tail lights.



Remove the top and bottom 8mm bolts from each side of the tail lights. NOTE: When using a power wrench, ensure not to overtighten the bolts.



Carefully pull the tail light outward to remove it.

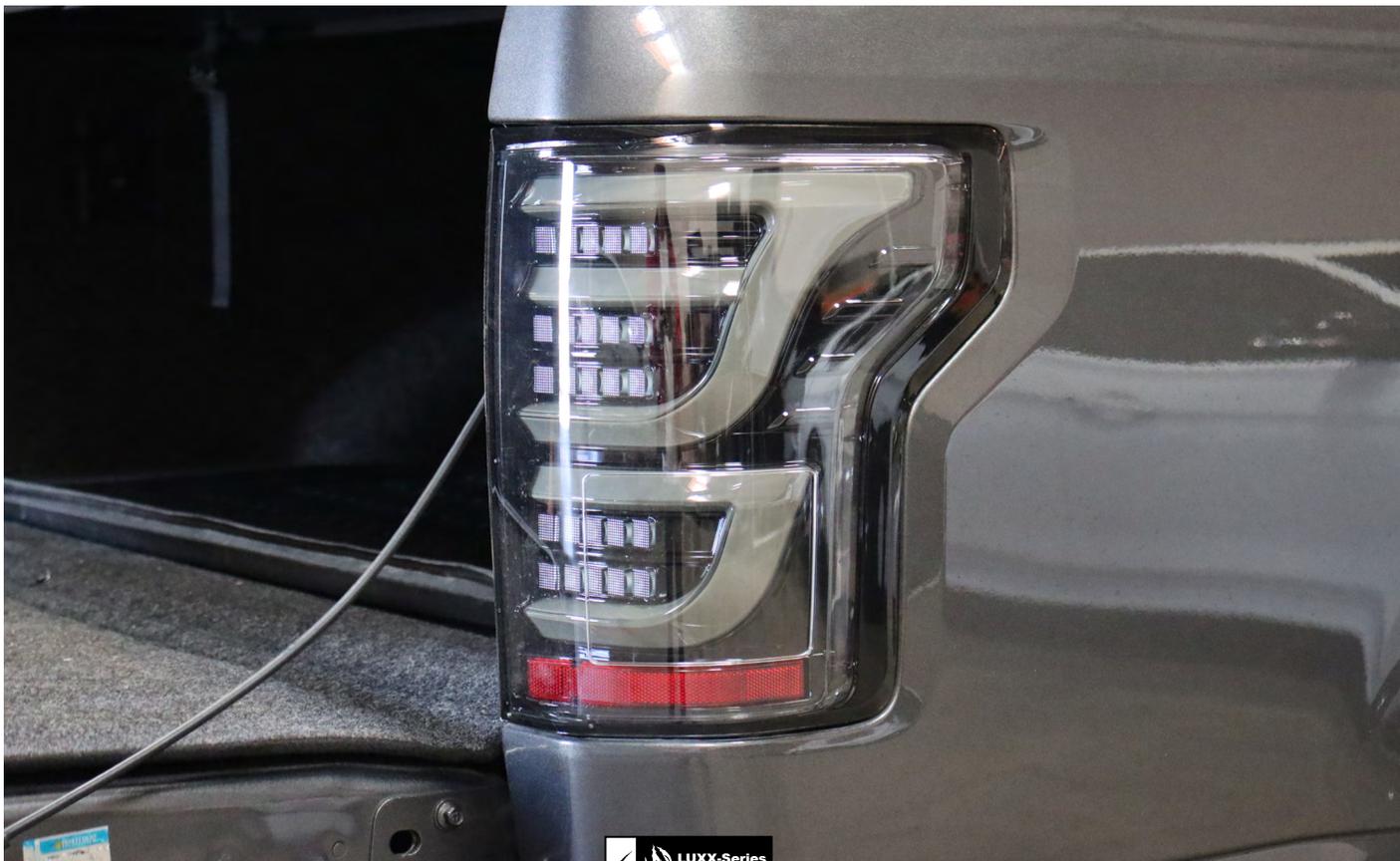


STEP 2. UNPLUG AND REMOVE THE TAIL LIGHTS

Disconnect the sockets and proceed to remove the tail lights.



PART II INSTALL ALPHAREX TAIL LIGHTS



STEP 1. PLUG AND INSTALL THE TAIL LIGHTS

From the vehicle's wiring, there are two colored sockets: (LIGHT-BROWN) and (LIGHT-GREEN)



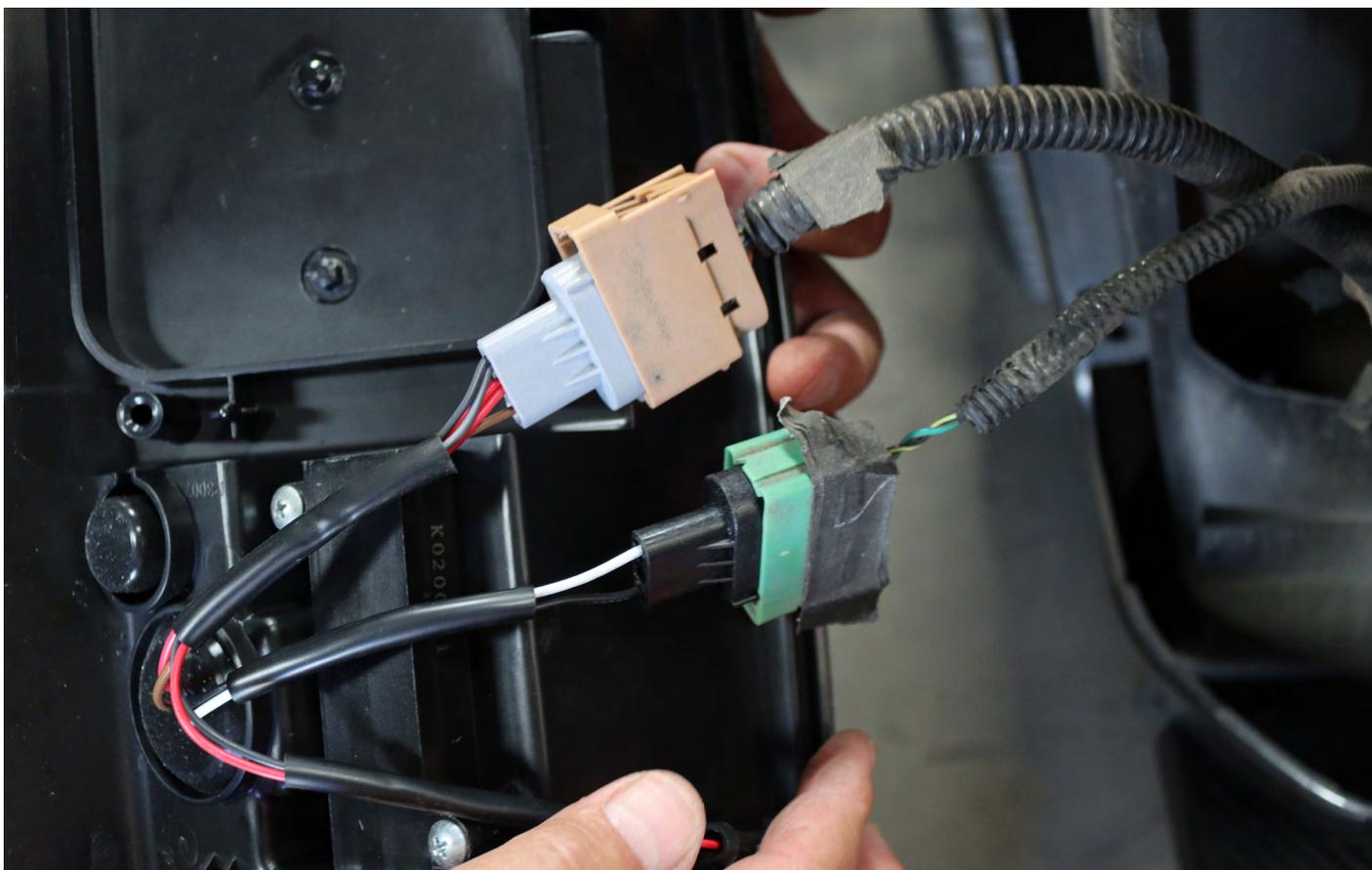
Plug (LIGHT-BROWN) socket to the (GRAY) connector from the new ALPHAREX Tail light



Plug (LIGHT-GREEN) socket to the (BLACK) connector from the new ALPHAREX Tail light



Ensure the connections are correct. NO DIELECTRIC GREASE should be used.



Follow the same steps for the other side of the tail lights. Reverse the removal process to install the new tail lights into the vehicle.



Tighten the 2 X 8mm bolts for each side. NOTE: When using a power wrench, ensure not to overtighten the bolts.



STEP 2. COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX **15-20 Ford F150 LED TAIL LIGHTS**.

